



NOTES:

1. ALL WELDS SHALL BE 1/4" FILLET WELDS FOR FULL LENGTH OF CONTACT BETWEEN COMPONENTS.
2. DIAMETER OF CENTERING PLATE ASSEMBLY SHALL BE 1/4" LESS THAN THE INSIDE DIAMETER OF THE VALVE BOX RISER SECTION.
2. MINIMUM OVERALL LENGTH IS 12".

CITY OF ALBANY, OREGON PUBLIC WORKS DEPARTMENT		
VALVE OPERATOR EXTENSION		
NO SCALE	JULY 2005	NO. 503